

# Panasonic

## ideas for life

### 高熱伝導性ガラスコンポジット基板材料 High Thermal Conductive Glass composite Circuit Board Materials 高热传导性玻璃复合基板材料

# EcoOL



### より『使いやすく』 Easier to process 更“容易使用”

設計の自由度アップ  
加工性は一般FR-4と同等  
Enhancing the flexibility for circuit design, equivalent processability to conventional FR-4  
提高设计自由度

樹脂基板ならではの加工・設計のしやすさと優れたコストパフォーマンスを実現

Inorganic resin circuit boards which realize an excellent processability and a design flexibility as well as an excellent cost performance  
加工、設計的简单化以及优异的成本效率



### より『安全に』 Safer to use 更“安全”

業界最高水準の耐トラッキング性能 (CTI600)

Industry's highest level of tracking resistance(CTI600)  
耐漏电痕性

耐CAF性に優れる  
Excellent CAF resistance  
耐CAF性优异



### より『環境にやさしく』 Environmentally-friendly 更“有益于环境”

ハロゲンフリー  
Halogen-free  
无卤素



### LED Thermal simulation

#### ●Analysis

To analyze the impact of material thermal conductivity to LEDs raising of temperature by using thermic fluid analysis soft "STAR-CD"

●Assumed heat generation : 0.4W

●Sample board thickness : 1.0mm

#### ●Test Condition

Size of test sample	LED : □3x2mm LED temperature : 0.4W=With Cu on the backside of board	Analysis mesh						
	<table><tr><td>Property</td><td>Thermal conductivity [W/m·K]</td></tr><tr><td>LED</td><td>340</td></tr><tr><td>Copper foil</td><td>398</td></tr></table>	Property	Thermal conductivity [W/m·K]	LED	340	Copper foil	398	 1/4 model
Property	Thermal conductivity [W/m·K]							
LED	340							
Copper foil	398							
Crosssection	Boundary condition							
Standard FR-4/ CEM-3Level	HF FR-4/ HFCEM-3Level	EcoOL R-1787	EcoOL NEW R-1586(H)					
Thermal conductivity of circuit board materials(W/m·K)	0.4	0.6	1.0	1.5				
LED 0.4W (with 3.5Cu on the backside of board)	123.6	104.4	88.6	80.4				
LED temperature		 120	 110	 100				

### Characteristics

Item	unit	EcoOL NEW Reference Product	EcoOL R-1787	R-1786 Conventional CEM-3
Thermal conductivity	W/m·K	<b>1.50</b>	1.10	0.50
Tracking resistance IEC method	-	600Ω	600Ω	600Ω
Dielectric breakdown perpendicular to Lamination	kV/mm	<b>41</b>	43	49
Insulation resistance	MΩ	<b>5x10<sup>8</sup></b>	1x10 <sup>8</sup>	5x10 <sup>8</sup>
Dielectric constance (1MHz)	-	<b>5.2</b>	5.1	4.5
Dielectric Dissipation (1MHz)	-	<b>0.020</b>	0.016	0.015
Heat resistance (35 μm)	°C	<b>220↑</b>	220↑	220↑
Solder heat resistance (260°C)	sec	<b>60↑</b>	60↑	60↑
Tg (TMA)	°C	<b>145</b>	140	140

\* The above data are our actual values and not assured values.